

The P3 GYS AUTO is a 220 A single-phase synergic MIG/MAG welding unit with 3 integrated wire feeders specially designed for bodywork specialists. It can weld all types of aluminum components with zero spatter. Featuring a highly intuitive color interface, it is capable of welding any type of steel, aluminum or brazing alloy (CuSi3/CuAl8), even thin gauge 0.03" & 0.04", using a pulse function.

MIG/MAG WELDING

MIG/MAG Smooth + Pulse:

- steel and stainless steel wire: Ø 0.6 to 1.2 mm
- aluminum wire: Ø 0.8 to 1.2 mm
- CuSi and CuAl wire: Ø 0.8 and 1.0 mm

INTELLIGENT

- **Specific synergies:** Steel, AlMg, AlSi, CrNi, CuSi. After entering 3 pieces of information : Wire diameter, material/gas, and workpiece thickness, the product automatically determines the optimum welding conditions.
- **PFC technology:** Equipped with PFC (Power Factor Correction), it can accommodate all input voltages from 185 to 265V.
- **New intuitive, multilingual 3.5" HMI.**
- **Complete machine and synergy updates** via USB stick.
- **Job memory for up to 200 welding programs** for recurring applications.
- **Portability function :** user JOBS and machine configuration can be loaded/saved/transported from a USB stick.
- **On-demand** ventilation system to reduce dust ingress.

PREMIUM WELDING

- **Digital arc control with instant ignition. Excellent arc stability** to minimize spatter. **4-roller wire feeder with digital encoder** for precise wire feed. **3 MIG-MAG welding modes:**
- Standard Dynamic, Pulse & Manual.

2 DISPLAY MODES

- **Easy** - a streamlined interface suitable for the vast majority of users, for optimum weld quality.
- **Expert** - dedicated interface for more experienced users, with the facility to adjust all the parameters of the welding cycle.
- **Welding mode**
2T: Welding takes place with the trigger held down. Welding stops when the trigger is released.
4T: Welding takes place with the trigger released, for continuous operation. To stop welding, press and release the trigger again.

ERGONOMIC

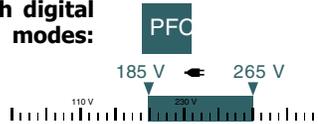
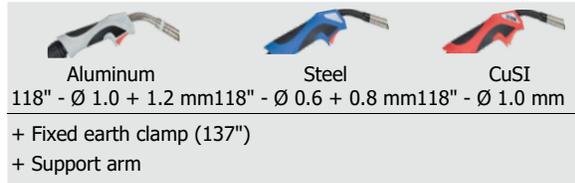
- Reinforced wheels for stability and maneuverability.
- Support for two gas cylinders up to 2x 4m3 (20 L).
- IP23S rated for use in difficult environments.
- Storage compartment.

ACCESSORIES (OPTIONAL)



MB25 torch consumables kit
041233

Supplied with 3 torches :



- Easy navigation, even when wearing welding gloves.
- Selection of the main parameter to be displayed on screen (wire speed, current, etc.).
- Easy access to the most common welding parameters.



NORTHEAST

INQUIRE IN BOOTH FOR EXCLUSIVE SHOW PRICING

Speak with a CRTE Sales Rep to review special packages & limited-time offers
Valid March 20-22, 2026

| 50/60 Hz | 6.25 m | A | I ₂ MIG A | Ømm Gaz | 200 ✓ | Digitally controlled 50 W | m/min 1-20 | Original rollers B | EN 60974-1 (40°C) MIG-MAG IA (60%) 100% | U ₀ V | Inch 33" x 24" x 36" | Lbs 136 | IP IP23S |
|----------------|--------|----|-------------------------|------------|----------|------------------------------|---------------|-----------------------|--|---------------------|-------------------------|------------|-------------|
| 208-240V 1~ | 6.25 m | 16 | 10 + 220 | 0.6 + 1.2 | ✓ | 50 W | 1-20 | B | 150 A 130 A | 67 | 33" x 24" x 36" | 136 | IP23S |

GYS P3 AUTO PULSE

080928 208/240V (UL compatible) - (with accessories)



2026 SHOW SPECIALS AUTOPULSE 220-M3 208/240V

NORTHEAST



Show Special Valid Through March 22, 2026

Included Items



Wire Spool
1.2mm Aluminum
5356 - 2 kg (5lbs)



Wire Spool
0.8mm CuSi3
Silicon Bronze -
2kg (5lbs)



Wire Spool
0.8mm / .030"
Steel ER70S -
4kg (11lbs)



Single-Phase
Welding Plug



Flow-Meter
Max Flow: 50 CFH



GYS Protective
Welder Cover



Contact tip 10 Packs:
+ M6 - 0.8MM / 0.030"
+ M6 - 0.6MM / 0.023"
+ M6 - 1.2MM / 0.045"



MIG Welder Nozzle 3 Packs:
+ 150A (steel, silicon bronze)
+ 250A (Aluminum)

Package Includes:

- + 3 MIG torches (steel, aluminum, silicon bronze)
- + Ground clamp
- + Overhead boom

Features:

- + Automatic torch detection by pressing trigger
- + XL color screen to configure and precisely control the welding cycle.
- +3 electronically regulated wire feeders with 2 driver rollers
- + Welding processes: Standard, Pulse, Double Pulse, and **Cold Pulse**.
- + 68 synergic curves for exceptional welding.

The payment example provided is based on an advertising promotion requiring dealer participation. The list price is **\$10,288.01**. This example includes all accessories shown, including GYS part numbers **080928, 041912, 041905, 040144, 041875, 041882, 086128, 086647, 086562-1.2, 052260, and Innovative CRTE part numbers BS1480AR (x2), and S42-SP**. Show price will reflect a 15% discount off list price. This offer is exclusive and valid only as shown. Promotion valid from March 20, 2026 through March 22, 2026.

Offer valid only in the continental United States and exclusively through Colors Incorporated.

Shipping, taxes, and installation are not included. Images are for illustrative purposes only.

